

Figure 1

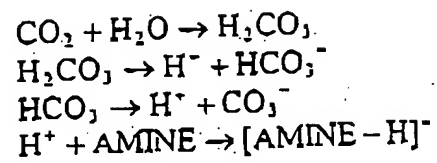
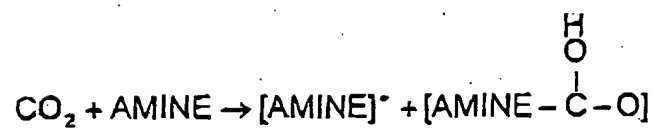
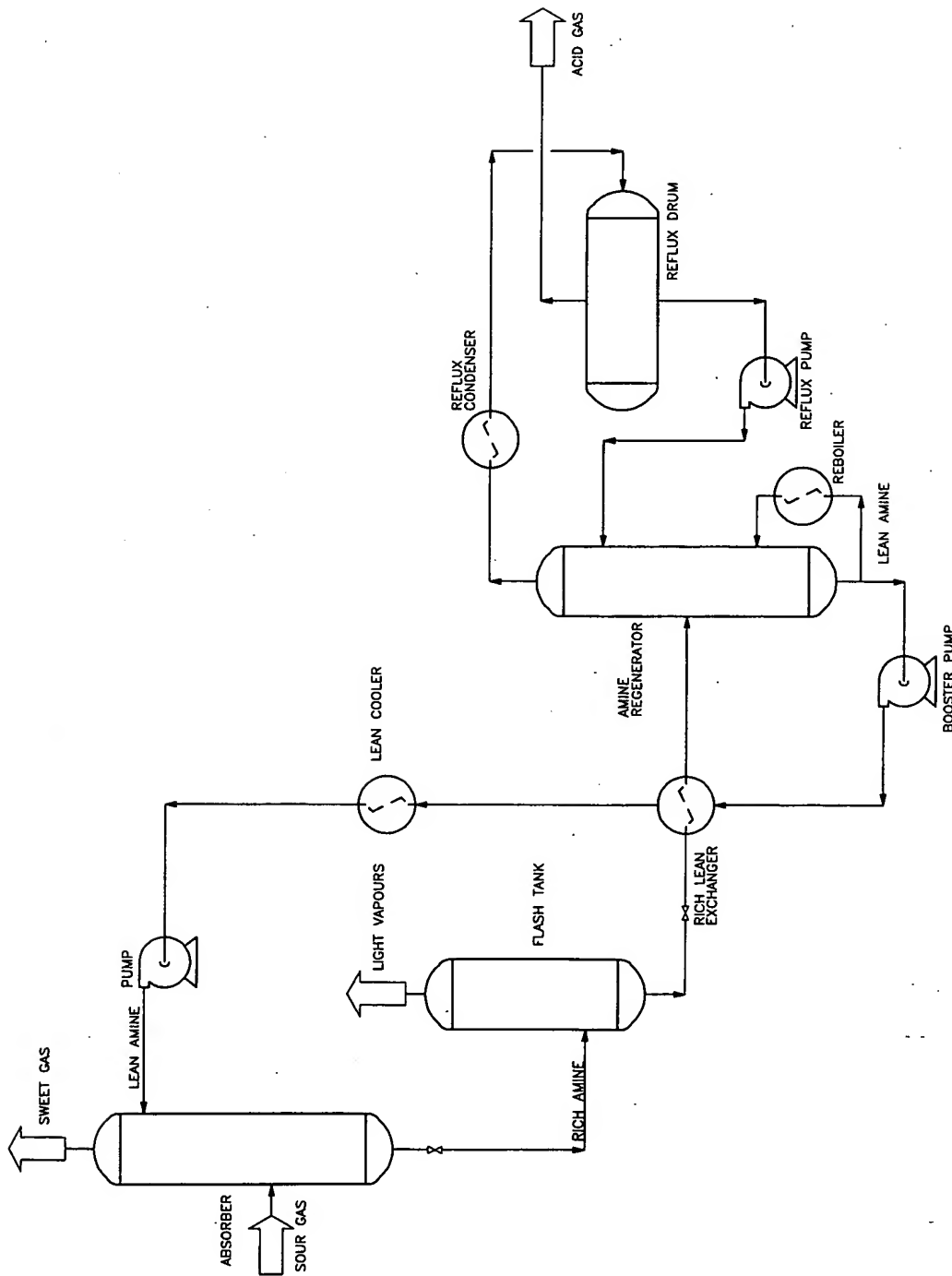
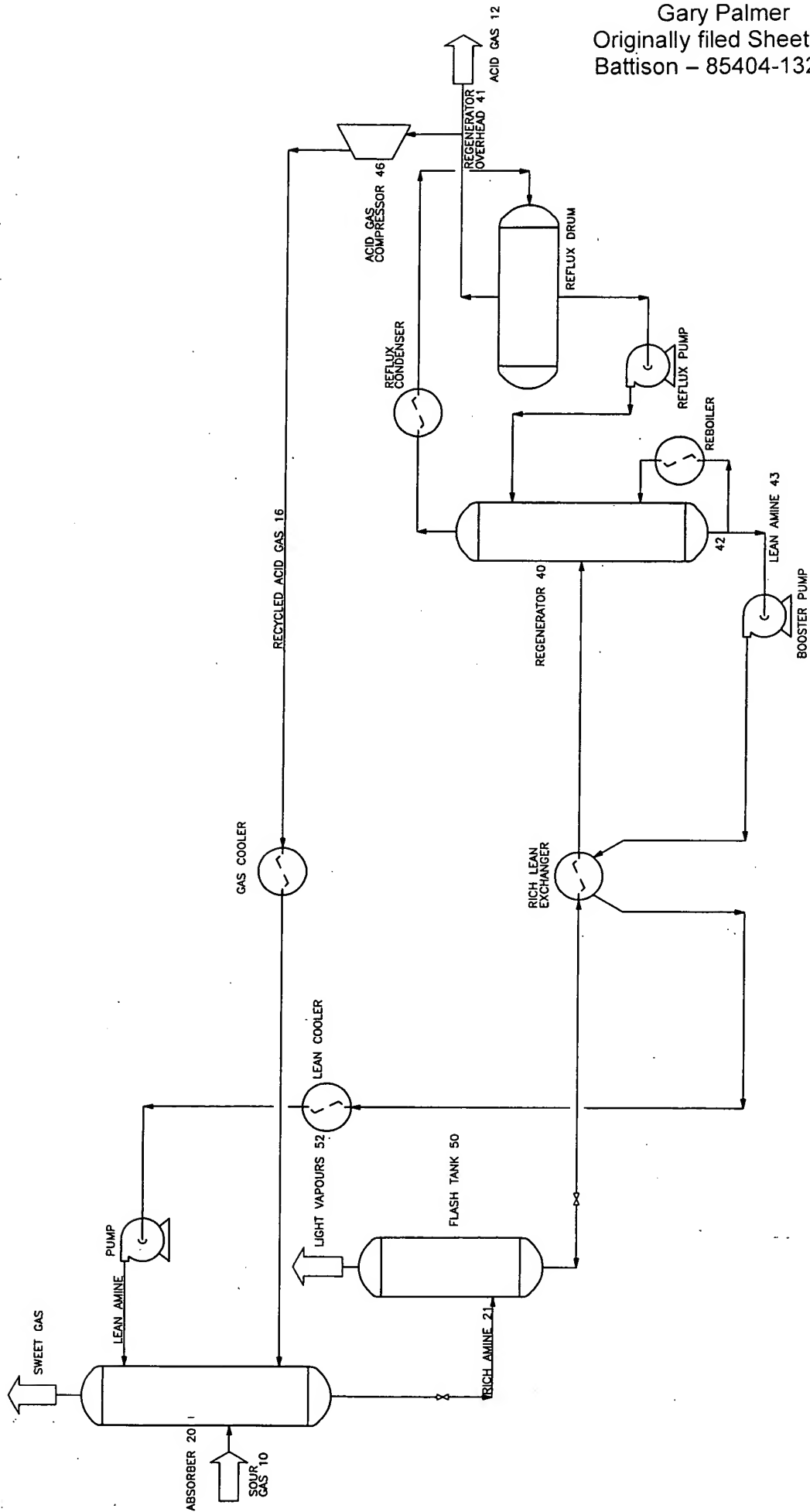


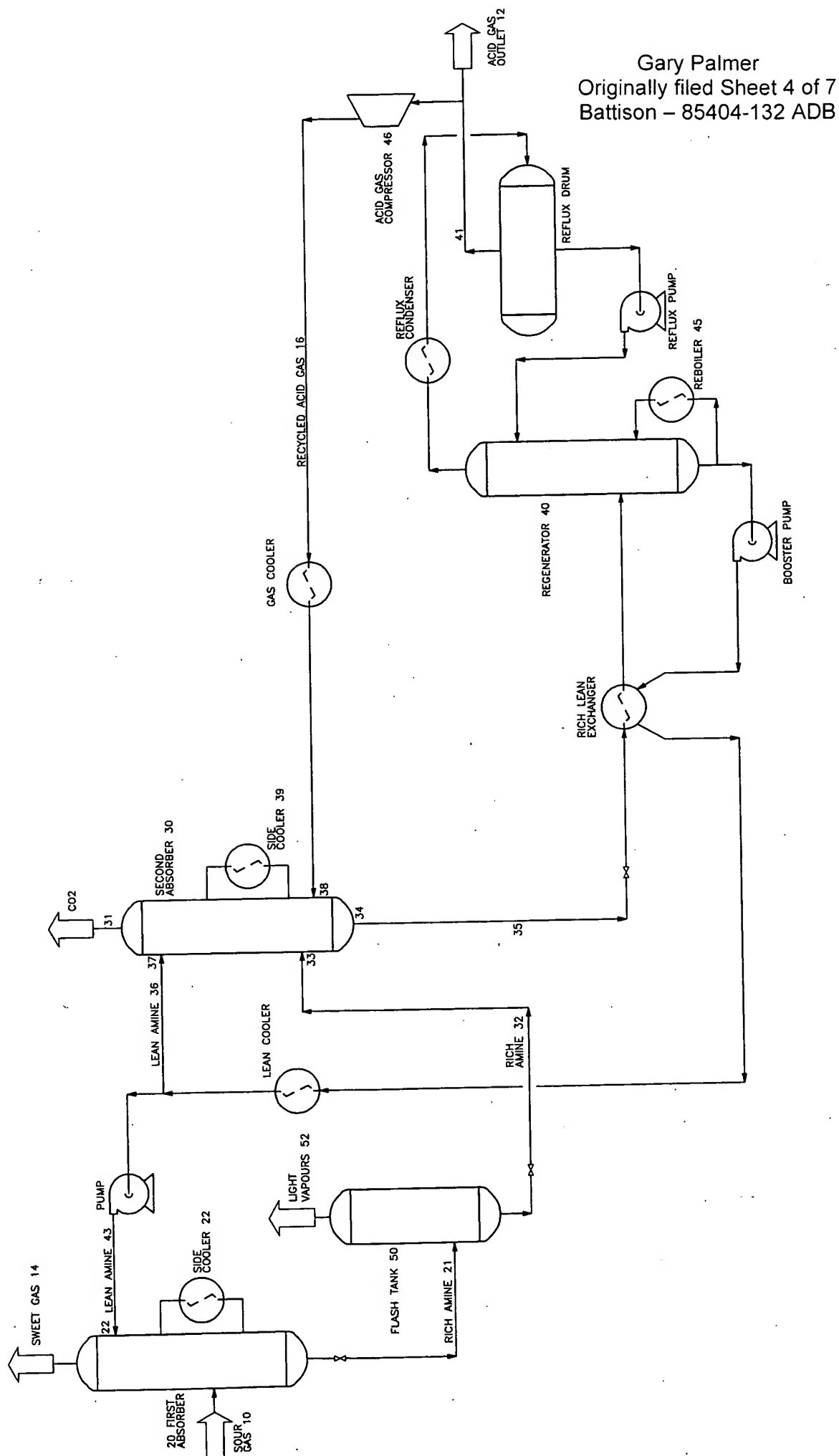
Figure 2



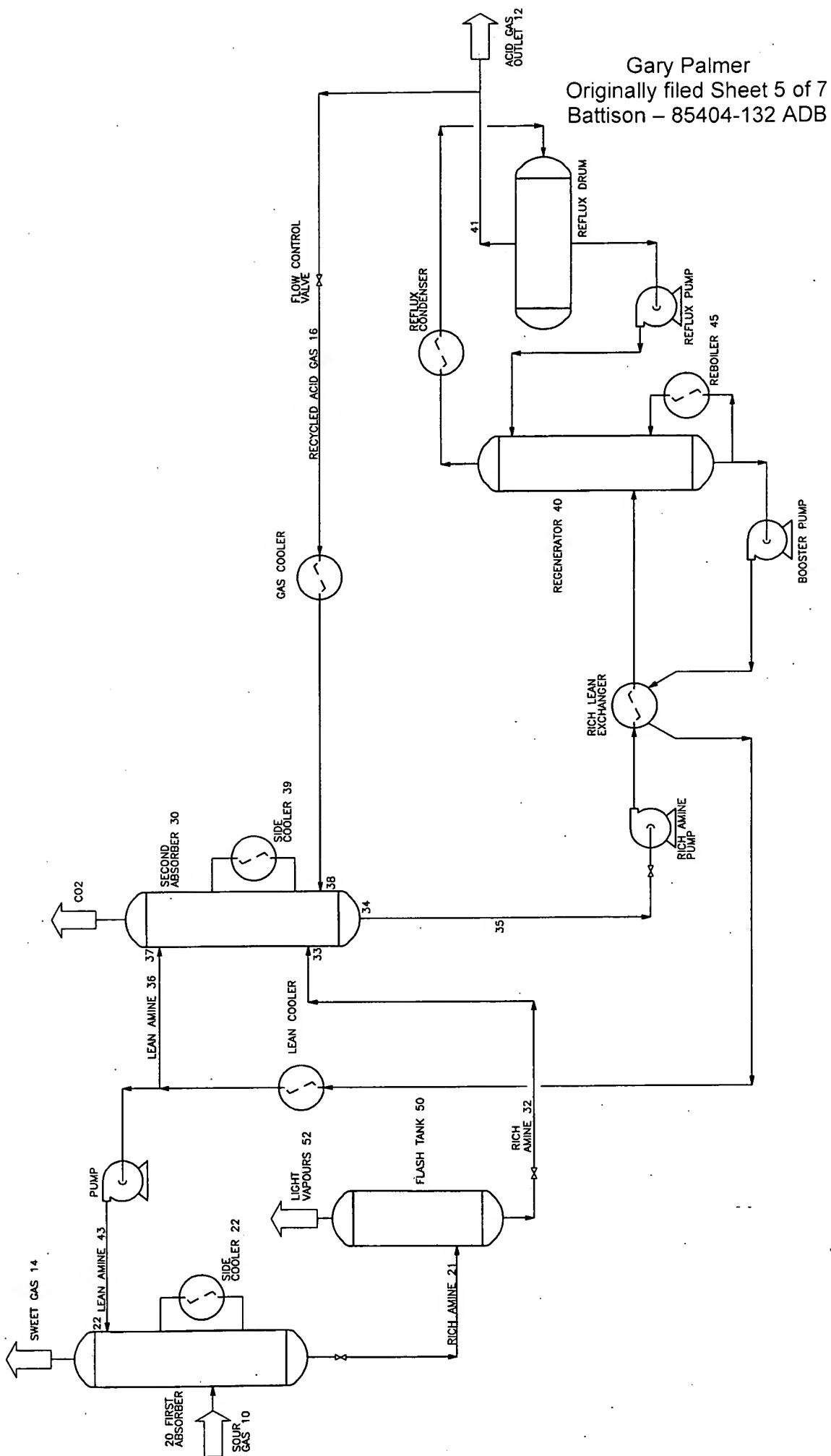
TYPICAL STANDARD AMINE PROCESS (PRIOR ART)
FIGURE 3



SIMPLE ACID GAS RECYCLE PROCESS
FIGURE 4

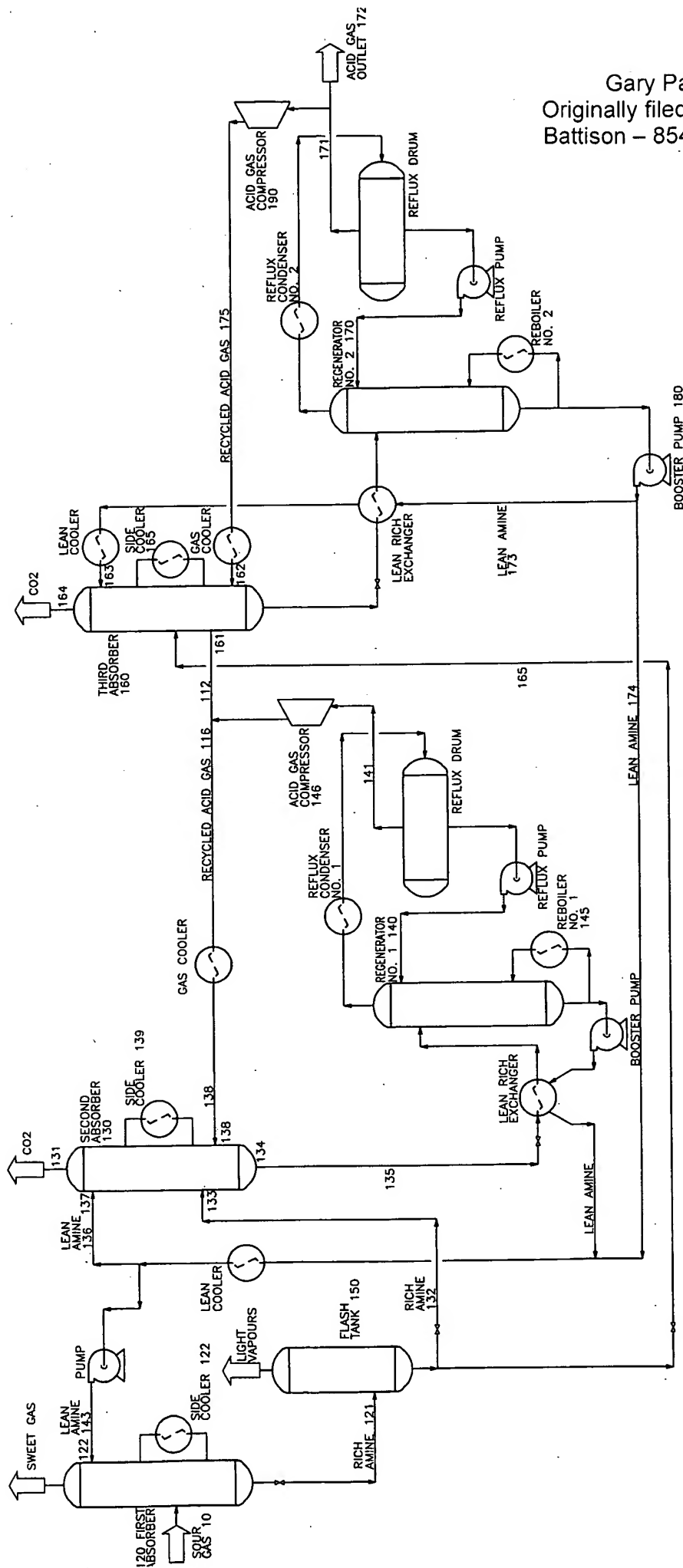


SINGLE EFFECT PROCESS - INTERMEDIATE PRESSURE SECOND ABSORBER
FIGURE 5



SINGLE EFFECT PROCESS - LOW PRESSURE SECOND ABSORBER
FIGURE 6

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DOUBLE EFFECT PROCESS
FIGURE 8